



Curved or Straight Walls



90° Corners



Columns & Pilasters

KEYSTONE *Potenzo Stone*®

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Retaining Excellence™

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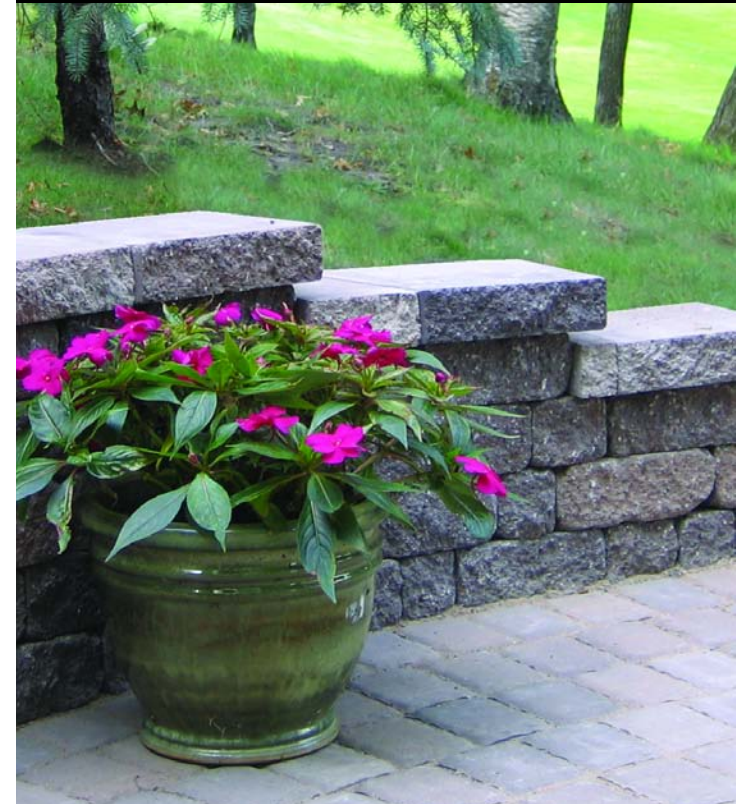
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POS-TF06



Build It Yourself

KEYSTONE *Potenzo Stone*®



RUSTIC CHARM &

UNMATCHED FLEXIBILITY



Retaining Excellence™

KEYSTONE Potenzo Stone®

Rustic charm and unmatched flexibility make Keystone Potenzo Stone® a great choice for beautifying your landscape.

MULTIPLE SIZED UNITS

- Keystone Potenzo Stone consists of four different sized units which can be used in multiple positions within the wall.
- Provides a great degree of random layout due to variations from unit width dimensions.
- Allows construction of small freestanding walls, parapet walls, pilasters, and columns in addition to retaining walls due to the ability to create 90° corners with two units.

UNIQUE AESTHETIC LOOK

- Keystone Potenzo Stone offers an attractive antiqued finish that provides a unique natural stone look.
- The random and rugged feel adds character to every project.

DIFFERENT COLORS

- Keystone Potenzo Stone is produced in a variety of colors that enhance the natural stone-like appearance and blend with almost any landscape.

DESIGN FLEXIBILITY

- Each unit has multiple pin positions allowing for near vertical or a positive setback.



- 4" H x 8" D x 4 5/8" W
- Approximately 10 lbs



- 4" H x 8" D x 5 1/8" W
- Approximately 15 lbs



- 4" H x 8" D x 10 1/8" W
- Approximately 25 lbs



- 4" H x 8" D x 11 1/8" W
- Approximately 30 lbs



- 2-3/8" (60 mm) total length
- 1" (26 mm) shoulder length

installation

Step 1

PREPARE THE SITE.



Start by digging a shallow trench 8" deep by 16" wide. Cut through and remove any sod, roots or large rocks. Place 4" leveling pad of compacted sand or gravel in the trench to receive the first course of Keystone Potenzo Stone.

Step 2

SET THE BASE COURSE.



Place and level the first Keystone Potenzo Stone unit. Level each additional unit on the base course as you place it, making sure that the outside edges touch. If your wall contains both straight and curved areas, start with a straight area and build into the curves. Complete the base course before proceeding to the second course.

*Note: For straight line walls, unit faces can be alternated to create a more random look.

Step 3

PIN, STACK, AND FILL.



Starting with straight areas first, begin placing the second course. Center each Keystone Potenzo Stone unit over the pins on the joints of the course below in a running bond pattern as shown. Now proceed to the next layer, backfilling as you go. For drainage between units and behind the wall, clean gravel or crushed stone is recommended.

estimating

Use this guide for estimating the number of Keystone Potenzo Stone units required.

(This estimate is based on equal distribution of each size unit.)

WALL HEIGHT*	WALL LENGTH (measured at wall face including curves)					
	5'	10'	15'	20'	25'	30'
4" (1 course)	8	16	24	32	40	48
8" (2 courses)	16	32	48	64	80	96
12" (3 courses)	24	48	72	96	120	144
16" (4 courses)	32	64	96	128	160	192
20" (5 courses)	40	80	120	160	200	240
24" (6 courses)	48	96	144	192	240	288

Maximum Height Vertical Position Maximum Height Setback Position

*Notes:

- Maximum wall height not to exceed 24". The maximum height is based on a level grade, total granular soil, wall built in setback position, and no surcharge. Contact your local Keystone representative for design options on wall heights exceeding 24" or supporting surcharges and backslope.
- Change in color on chart denotes maximum wall height for vertical and setback positions.
- Keystone recommends cap units as the top course and/or caps of freestanding walls secured with Keystone KapSeal™ adhesive.

